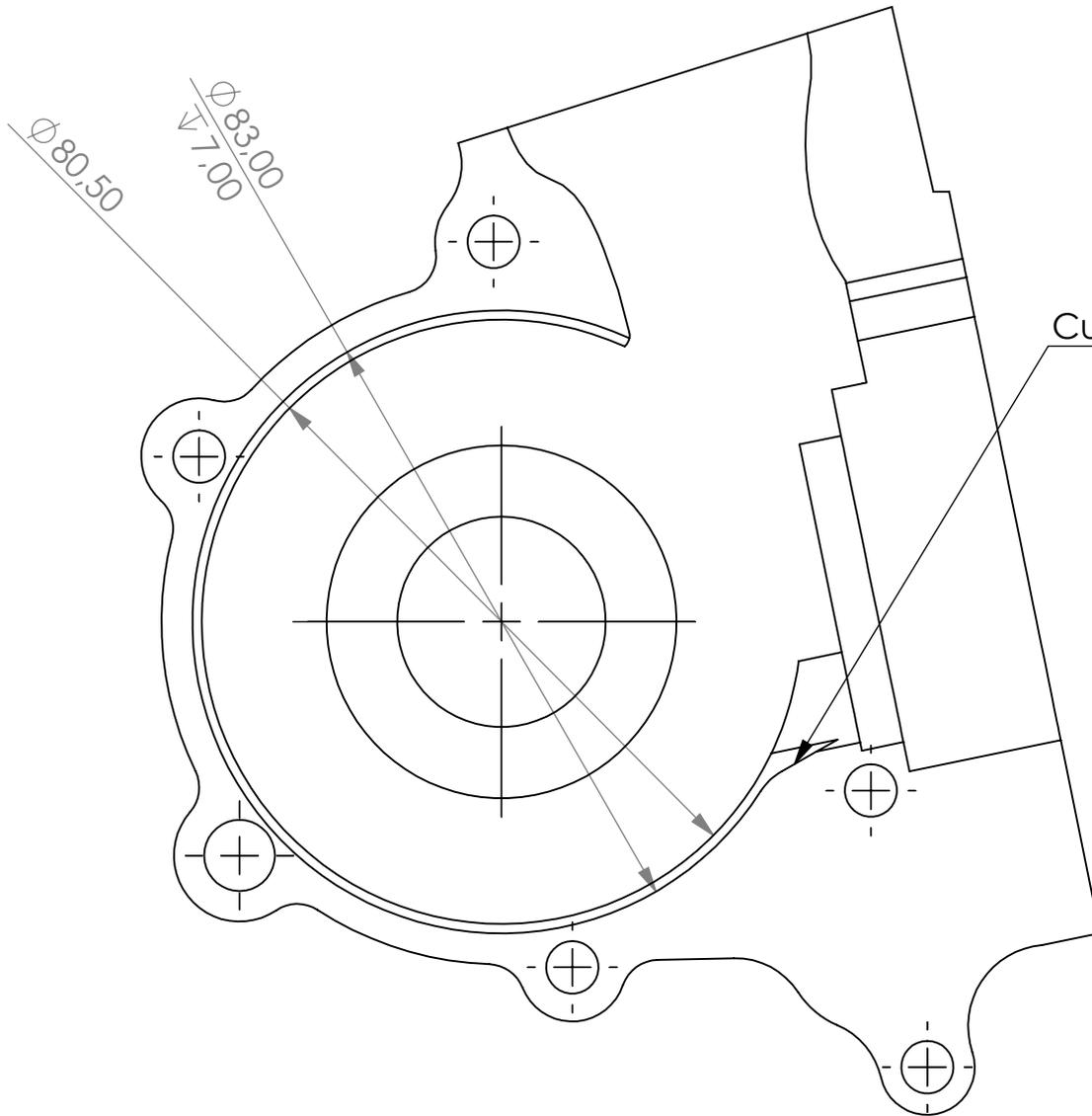


## Machining instructions Stage6 R/T 100 crankshaft Malossi C-One & RC-One



The engine housing must be spindled in several stages to ensure the right fitment for the crankshaft. In the first stage, the housing needs to be spindled to 80.5 mm diameter throughout. In the second stage, the housing for the connecting rod is spindled to 83 mm diameter with a depth of 7 mm measured from the housing separation (sealing surface).

Cutout for the con-rod

Before final assembly, the connecting rod must be checked for free movement, particularly in the lower area of the crankcase in the direction of the cylinder. The engine housing must be machined in this area to ensure the required clearance.

SKU: S6-7916699